ABSTRACT OF THE DISCLOSURE

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In a printing system, a controller defines identification information for identifying a plurality of paper feed cassettes provided in a printing machine for each of the paper feed cassettes. When an operator specifies a paper feed cassette for feeding a sheet for printing of an image represented by print data, the controller stores a correspondence between the print data and the specified paper feed cassette. Based on the correspondence, the controller combines the identification information assigned to the paper feed cassette corresponding to the print data with the image represented by the print data to create a preview image, and then displays the preview image. Prior to the execution of the printing, the operator can thereby easily recognize which paper feed cassette stores the sheet on which the image represented by the print data is to be printed.